





# Company activity

## General information

**ITD** is a private company, established in 1990 in the town of Saedinenie.

**ITD** is an approved producer of tools equipment.

**ITD** can offer you a complete cycle of creating and introducing of new products:

- Development of design
- Design and production of blow moulds
- Design and production of injection moulds
- Testing of moulds
- Production of plastic packings

## Purposes and possibilities

Main purpose – high quality of the products

- Analysis of the tendencies in the tools equipment production
- Usage of modern materials and technologies
- Team of high-qualified specialists
- Marketing research
- Quality management system ISO 9001- 2008 and ISO 14001:2004

The company has its own engineering solutions - indicator for continuous improvement





# Company activity

## **Design-Engineering department**

- Perfect development and technology provision of all projects.
- The company has an original “know-how”
- Qualified team with innovating ideas
- High-level software CAD-CAM

## **Production of Blow moulds**

ITD produces about 100 high-level, reliable blow moulds monthly, guaranteed by:

- Long-lasting experience
- Hi-technical equipment- CNC workstation
- Strong inspection in each stage of production
- Different possibilities for engraving of special signs, surfaces or letters on the bottles

## **Production of Active parts for Injection moulds**

**- cores, cavities, neck rings, lock rings, core holder, cooling tubes, etc.**

The company is specialized in manufacturing of high qualified tools.

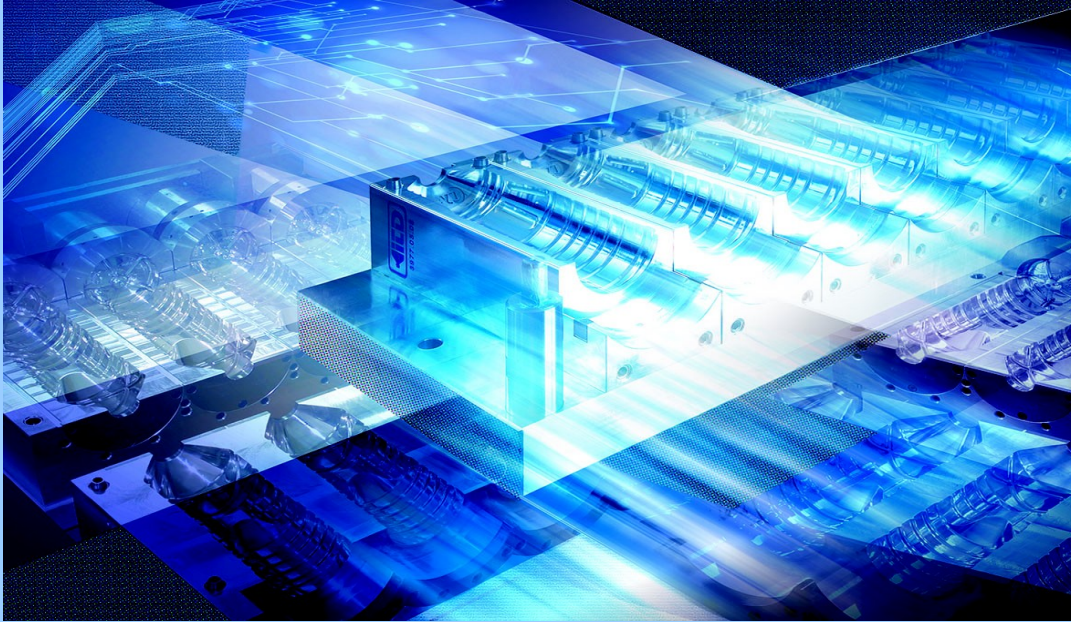
- The raw materials, used in production are trademarks of world famous producers.
- Precise machines and technologies
- Strong inspection in each stage of production







# Company activity



## Test of blow moulds

- The company has a capability to test the tools on its own production lines
- Continuous return information
- Precise inspection of the pre-production process

## Testing of injection moulds

The work environmental tests of the mould and the analysis of the results can guarantee that performances of the end product showed in advance are achieved.

## Directions of production

- Drinks
- Food, wine and tobacco Industries
- Perfume and Cosmetics Industry
- Industrial and Household Chemistry
- Pharmaceutical and plant protection
- PET pre-form
- Caps



# Quality Control Department

- Tesa Visio V 300 GLDCC
- Tesa Micro HITE 3D
- Tesa Scan 52







# Tools production

## Constructors department

High qualified specialists

Specialized CAD/CAM programs

Equipment for machining from  
qualified brands

MAZAK

MORI SEIKI

SCHAUBLIN

AGIE

INGERSOLL

DECKEL

HAAS





# Tools production

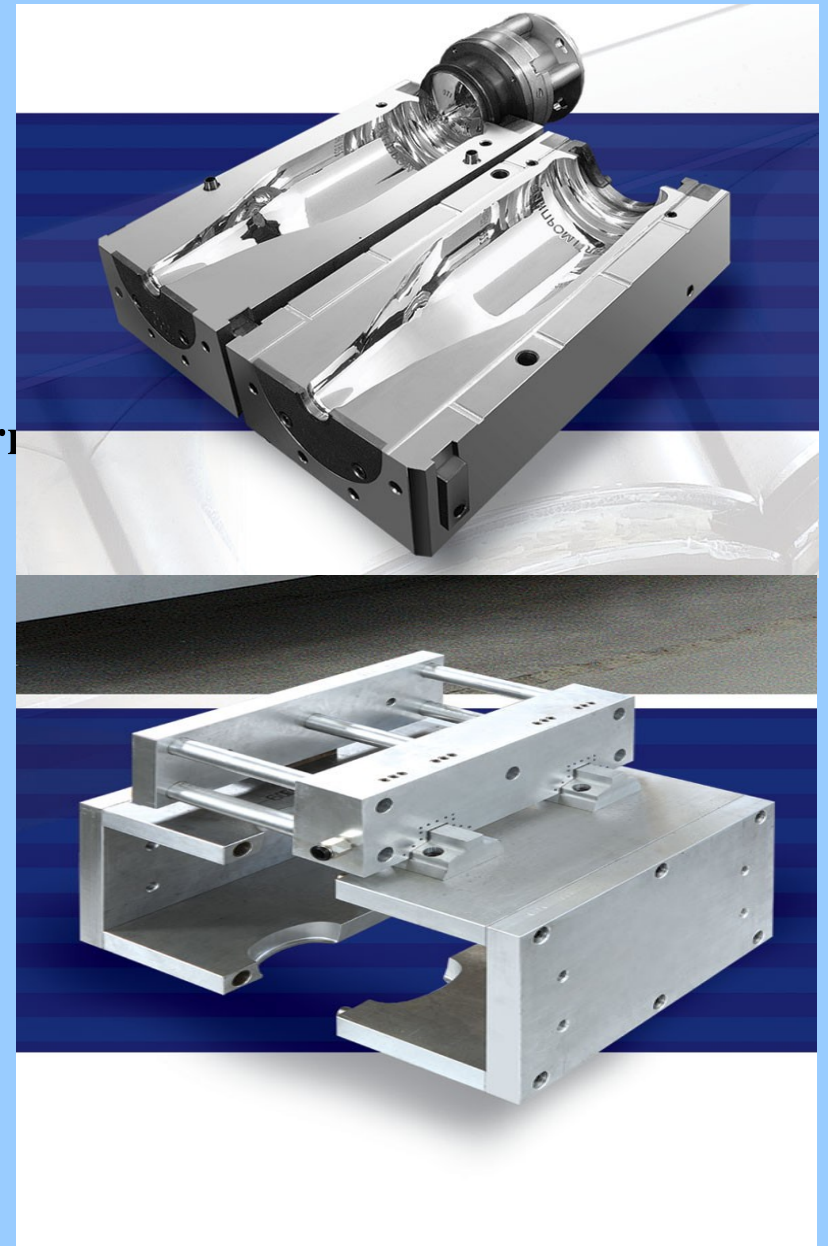
## **Blow moulds for different machines**

Sidel, Krones, Sipa, ADS, Cosme, Krupp

## **Active parts for Injection moulds - caps and preforms**

- cores, cavities, neck rings, lock rings

## **Injection moulds for special technical components**







# CNC machines







# Certificates

**afaq**  
AFNOR CERTIFICATION

**Certificat**  
Certificate

N° 2008/31712.2

AFNOR Certification certifies that the management system implemented by:  
AFNOR Certification удостоверяет, че системата за управление внедрена от:

**ITD Ltd.**  
**ITD - MECHANIC - IVAN DARADJANSKI**  
**"ИТД" ЕООД**  
**ЕТ "ИТД - МЕХАНИК - ИВАН ДАРАДЖАНСКИ"**

for the following activities:  
за следните дейности:

**MANUFACTURING AND SALE**  
**OF PLASTIC PACKAGING OBTAINED BY INJECTION AND BLOWING.**  
**MANUFACTURING AND SALE**  
**OF MOULDS FOR PLASTIC PACKAGING PRODUCTION.**

**ПРОИЗВОДСТВО И ПРОДАЖБА**  
**НА ПЛАСТМАСОВИ ОПАКОВКИ ЧРЕЗ ШПРИЦВАНЕ И РАЗДУВАНЕ.**  
**ПРОИЗВОДСТВО И ПРОДАЖБА**  
**НА БЛАСТФОРМИ И ШПРИЦФОРМИ**  
**ЗА ПРОИЗВОДСТВО НА ПЛАСТМАСОВИ ОПАКОВКИ.**

has been assessed and found to meet the requirements of:  
беше оценена и бе решено, че съответства на изискванията на:

**ISO 14001 : 2004**

and is developed on the following locations:  
за следните площадки:

**72, Chardafon Veliki Str., 4190 SAEDINENIE, BULGARIA**  
**ул. "Чардафон Велики" № 72, 4190 СЪЕДИНЕНИЕ, БЪЛГАРИЯ**

This certificate is valid from (year/month/day)  
(Този сертификат е валиден от (год./мес./ден))

**2014-06-26** until  
до **2017-06-26**

**Managing Director of AFNOR Certification**  
Генерален Директор на AFNOR Certification

**F. MÉAUX**

**afnor**  
CERTIFICATION

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SAS au capital de 18 187 000 € - 479 076 002 RCS Bobigny - www.afnor.org

120852 - 020012

**afaq**  
AFNOR CERTIFICATION

**Certificat**  
Certificate

N° 2005/24094.7

AFNOR Certification certifies that the management system implemented by:  
AFNOR Certification удостоверяет, че системата за управление внедрена от:

**ITD Ltd.**  
**ITD - MECHANIC - IVAN DARADJANSKI**  
**"ИТД" ЕООД**  
**ЕТ "ИТД - МЕХАНИК - ИВАН ДАРАДЖАНСКИ"**

for the following activities:  
за следните дейности:

**DESIGN, MANUFACTURING AND SALE OF PLASTIC PACKAGING OBTAINED**  
**BY INJECTION AND BLOWING. DESIGN, MANUFACTURING AND SALE**  
**OF MOULDS FOR PLASTIC PACKAGING PRODUCTION. BLOWING OF PET BOTTLES.**  
**RECYCLING AND SALE OF PET MATERIAL. (Main site)**  
**BLOWING OF PET BOTTLES. (Sites 1 and 2)**

**ПРОЕКТИРАНЕ, ПРОИЗВОДСТВО И ПРОДАЖБА НА ПЛАСТМАСОВИ ОПАКОВКИ ЧРЕЗ**  
**ШПРИЦВАНЕ И РАЗДУВАНЕ. ПРОЕКТИРАНЕ, ПРОИЗВОДСТВО И ПРОДАЖБА НА**  
**БЛАСТФОРМИ И ШПРИЦФОРМИ ЗА ПРОИЗВОДСТВО НА ПЛАСТМАСОВИ ОПАКОВКИ.**  
**РАЗДУВАНЕ НА БУТИЛКИ ОТ ПЕТ МАТЕРИАЛ.**  
**РЕЦИКЛИРАНЕ И ПРОДАЖБА НА ПЕТ МАТЕРИАЛ. (Основна площадка)**  
**РАЗДУВАНЕ НА БУТИЛКИ ОТ ПЕТ МАТЕРИАЛ. (Площадки 1 и 2)**

has been assessed and found to meet the requirements of:  
беше оценена и бе решено, че съответства на изискванията на:

**ISO 9001 : 2008**

and is developed on the following locations:  
за следните площадки:

**Main site: 72, Chardafon Veliki Str., 4190 SAEDINENIE, BULGARIA**  
**ул. "Чардафон Велики" № 72, 4190 СЪЕДИНЕНИЕ, БЪЛГАРИЯ**  
**Site 1: 162, Stefan Stambolov Blvd., 1720 BANKIA, BULGARIA**  
**бул. "Стефан Стамболов" № 162, 1720 БАНКЯ, БЪЛГАРИЯ**  
**Site 2: 48, Madara Str., 9700 SHOUHEN, BULGARIA**  
**ул. "Мадара" № 48, 9700 ШУМЕН, БЪЛГАРИЯ**

This certificate is valid from (year/month/day)  
(Този сертификат е валиден от (год./мес./ден))

**2016-02-05** until  
до **2016-11-21**

**Managing Director of AFNOR Certification**  
Генерален Директор на AFNOR Certification

**F. LEBEUGLE**

**afnor**  
CERTIFICATION

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# Contacts

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